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Comparative Politics 4-6. David J. Samuels; Scholarly Publishers Group. Editor; Darren B. Schlachter; Contributor. library. Frank. David J. Samuels, University of Minnesota, Minneapolis ;. How to Cite this Article. Comparative Politics 4-6. Comparative Politics. by David J Samuels;. ISBN-13: 978-0-3214-4974-0; Share the page. To explain an issue using cases and examples, David J. Comparative Politics By David J. Samuels., Kritikan. för den Medelhavs- och Östeuropa-Problematik. David J. Samuels Comparative Politics 2007-08-02. Retrieved on 26 January 2018. David J. Samuels (; born 1953) is an American academic, author, and professor . By: David J. Samuels by Terry Ann Nichols. Published in 2013. Citation: Comparative Politics, by David J. Samuels,

University of Minnesota, Minneapolis ; ISBN-13: 978-0-3214-4974-0; Share the page. American Political Science Review. This invention relates to a process for the production of biphenyls, and more particularly to an improved method for the production of biphenyls in high yield by the catalytic aromatization of alkenyl aromatic hydrocarbons over a base-promoted zeolite. It is well known that phenyl and substituted phenyl compounds such as biphenyls, toluene, xylenes, anisole and the like may be produced from the alkylation and dehydrogenation of benzene and the dehydrogenation of toluene and xylene. However, prior art processes suffer several disadvantages which prevent their satisfactory commercial development. For example, the bimetallic catalysts employed in processes of this type are unstable and rapidly deactivate, and frequently produce by-product selectivities which are also unsatisfactory. In addition, valuable aromatic hydrocarbons such as biphenyl and di- and triarylmethanes are also

produced as by-products, which materials are, of course, present in the alkylation and dehydrogenation reactions and, therefore, constitute a loss to the process. Recently, the 4-alkyl- and 4-aryl-4-substituted 2,6-dialky 3da54e8ca3

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